

**MINIO**

High quality, anticorrosive,  
thixotropic primer



V02, 07.2020

Packing: 0.53lt | 2.14lt

**Description**

High quality thixotropic, anticorrosive, red lead primer, suitable for iron surfaces. It has very good adhesion, great resistance to weather condition changes and humidity. It is easily applied without "runs" providing an excellent substrate for applying enamels and offering excellent anti-corrosion protection.

**Purpose of use**

Priming of iron surfaces.

Only for professional use due to risk-Sale exclusively by invoice.

**Product characteristics**

- Excellent anti-rust protection.
- Ease of application, without running.
- Very good adhesion.
- High performance and coverage.
- Great resistance to changes in weather conditions.
- High humidity resistance.

**Performance:** 7 - 11m<sup>2</sup>/lt

**Shades**

Available in orange

**Recommended application systems**

Iron surfaces.

**New surfaces**

Stage	Description	Coatings
Preparation	Surfaces to be painted should be dry and clean without rust, oils, etc	
Primer	Minio	2 coats
Final coating	Alkyd enamel	2 coats

## Old, already painted surfaces

Stage	Description	Coatings
Preparation	Any old and peeled paints should be cleaned and removed using sandpaper	
Primer	Minio	2 coats
Final coating	Alkyd enamel	2 coats

### Application Conditions

The application is carried out at ambient temperature of 10°C to 35°C and a maximum relative humidity of 80%. Do not apply if there is a chance of rain in the next 48 hours.

### Application

Thin with White Spirit up to 25% by volume and then stir the product well before use.

Attention should be paid to the coverage of corners and holes and in general all the difficult points to be painted to avoid the ingress of humidity under the paint film. On vertical and difficult surfaces, it is recommended to apply more thin layers to achieve an excellent aesthetic result.

Clean tools with White Spirit after use.

### Instructions

### Technical characteristics

Pigment	Red lead
Density	1,82 ± 0,03gr/cm <sup>3</sup> (ISO 2811).
Viscosity	110 - 125 K.U., 25oC (ASTM D562)
Coverage	7 - 11m <sup>2</sup> /lt, depending on surface type.
Thinning	Thinned with White Spirit at 25% by volume.
Application	The product is applied with a brush or roller
Drying time	Touch dry in 2 hours. Through dry 16 hours. (These times can be extended depending on temperature and humidity).
Recoating	After 16 hours. (These times can be extended depending on temperature and humidity).

### ACCORDING TO 2004/42/ EC

PHASE II, Subcategory i, One -pack performance coatings, value Limit VOC = 500gr / lt., Maximum VOC value limit= 500gr / lt (ready to use product).

### Storage

Store indoors to avoid exposure to high or low temperature and high humidity conditions. Avoid heat and radiation sources, static electricity and storage near food, foodstuff etc. Keep cans tightly closed. After opening the can use the product in a short period of time. Close well again.

### Safety Instructions- Prevention of environmental harming

Wear protective clothes, gloves, goggles and face/eye protection equipment. Do not smoke, eat, drink when handling the product. Avoid unnecessary exposure. Wash hands with suitable cleaning products.

Clean tools with White Spirit. Do not put residual paint or eluants down the kitchen sink or toilet or into a waste bin. Empty cans with paint residues should be handled the same way and disposed according to local Regulations. You should ask for advice for the local government section responsible for the collection and disposal of waste.

Always read the label before use. Request the Product Safety Data Sheet and follow the necessary protection measures

Keep out of reach of children.

*All the above information is based on laboratory tests and long-term experience of the company's scientific personnel. Product quality is guaranteed by our operational system, which is based on the requirements of ISO 9001, ISO 14001 and OHSAS 18001 Standards and EMAS Regulation. As producers we don't take any responsibility for any damage that may be caused in cases that the product hasn't been used for the appropriate application and according to the application instructions.*

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*Color has a Name!*