

HAMMERED FINISH

Anticorrosive forged metal surface paint

03.2025 V.04

Special purpose fast drying solvent paint, which gives the appearance of hammered surface. It decorates and protects metal surfaces. Painted directly on clean iron surfaces. Not Suitable for galvanized and aluminum surfaces, without the application of the appropriate primer prior.



Stir well before use



Coverage:
8-10 m²/lt



Drying time:
Touch dry after 15 minutes



Thinning
with Solvent E' up to 2-4% by volume



Paint:
Roller



Paint:
Brush

Product Characteristics

- Very good adhesion.
- High performance and coverage.
- Harmonized with Directive 2004/42/EC.

Shades

Available in gray metal and base B to achieve a variety of shades based on the coloring system of Berling.

Packaging:

0,75lt



The above information is based on laboratory audits and the long experience of the scientific staff of the company. The quality of the product is guaranteed by the company's operating system which is based on the requirements of ISO 9001, ISO 45001, ISO 14001 and the EMAS regulation. As producers we are not responsible for any damage or damage caused in the event that the product has not been used for the appropriate application and in accordance with its instructions for use.

Technical Specifications



VOC	500gr/lit (maximum VOC content of ready-to-use product).
Specific gravity	0.98 ± 0.02 grams /cm ³ (ISO 2811), depending on the hue.
Viscosity	80-90 K.U., 25 °C (ASTM D562)
Coverage	8 - 10m ² /lit.
Thinning	Thinned with Solvent E' up to 2-4% by volume, depending on the painting
Application	The product is applied with brush or roller.
Drying time	Touch dry after 15 minutes. (These times may be prolonged depending on temperature and humidity).
Recoating	After 16 hours. (These times may be extended depending on temperature and humidity).

ACCORDING TO 2004/42/EK

PHASE II, Subcategory i, one pack performing coatings, VOC Limit Value = 500gr/lit, Maximum VOC Value= 500gr/lit (ready to use product).



Storage

Storage indoors to avoid exposure to high or low surfaces and high humidity conditions. Avoid sources of heat, radiation, static electricity, and storage near food. Keep container tightly closed. After opening can use product in a short period of time. Close the can well.



Safety Instructions- Prevention of environmental harming

Minimize paint wastage by estimating how much paint you will need. Recover unused paint for reuse. Reuse of paint can effectively minimize the products life cycle environmental impact. Clean tools with Solvent E. Do not put residual paint down the kitchen sink or toilet or into a waste bin. Empty cans with paint residues should be handled the same way and disposed according to local Regulations. You should ask for advice for the local government section responsible for the collection and disposal of waste. Ask for advice from an authorized body for waste recovery. Wear protective gloves and goggles/ Do not eat, drink when handling the product. Wash wand with suitable cleaning products. Keep out of reach of children. Always read the can label before use. **For further information ask for the Safety Data Sheet of the product.**

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Recommended application systems



Interior/ Exterior surfaces

SURFACE PREPARATION

The surfaces to be painted must be dry and free from dust, grease, etc. Apply the product with a brush or roller after the appropriate thinning. Application is carried out at an ambient temperature from 10° C to 35° C and a maximum relative humidity of 80%.

APPLICATION INSTRUCTIONS

For new surfaces the product is applied directly onto metal surfaces in two coats. On already painted surfaces after being cleaned and well wiped, the product is applied in 2 coats. After use, clean the tools with Berling Solvent E'. The washes are managed as hazardous waste in accordance with applicable legislation and local regulations

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