

MINIO

High quality, anticorrosive, thixotropic primer

05.2025 V.06

High quality thixotropic, anticorrosive, red lead primer, suitable for iron surfaces. It has very good adhesion, great resistance to weather condition changes and humidity. It is easily applied without "runs" providing an excellent substrate for applying enamels and offering excellent anti-corrosion protection.



Stir well before use



Coverage:
7-11 m²/lt



Drying time:
2 hours



Thinning
Thinned with
White Spirit at 25%
by volume



Paint:
Roller



Paint:
Brush

Product Characteristics

- Excellent anti-rust protection.
- Ease of application, without running.
- Very good adhesion.
- High performance and coverage.
- Great resistance to changes in weather conditions.
- High humidity resistance.

Shades

Available in orange.

Packaging:

0,53lt
2.14lt



The above information is based on laboratory audits and the long experience of the scientific staff of the company. The quality of the product is guaranteed by the company's operating system which is based on the requirements of ISO 9001, ISO 45001, ISO 14001 and the EMAS regulation. As producers we are not responsible for any damage or damage caused in the event that the product has not been used for the appropriate application and in accordance with its instructions for use.

Technical Specifications



VOC	500gr/lit (Maximum Volatile Organic Compounds content ready for use).
Density	1,82 ± 0,03gr/cm ³ (ISO 2811).
Coverage	7 - 11m ² /lit, depending on surface type.
Thinning	Thinned with White Spirit at 25% by volume.
Application	The product is applied with a brush or roller
Drying time	Touch dry in 2 hours. Through dry 16 hours. (These times can be extended depending on temperature and humidity).
Recoating	After 16 hours. (These times can be extended depending on temperature and humidity).

ACCORDING TO 2004/42/EK

PHASE II,
 Subcategory i, One-pack performance coatings, value Limit VOC = 500gr / lt., Maximum VOC value limit= 500gr / lt (ready to use product).



Storage

Storage indoors to avoid exposure to high or low surfaces and high humidity conditions. Avoid sources of heat, radiation, static electricity, and storage near food. Keep container tightly closed. After opening can use product in a short period of time. Close the can well.



Safety Instructions- Prevention of environmental harming

Minimize paint wastage by estimating how much paint you will need. Recover unused paint for reuse. Reuse of paint can effectively minimize the products life cycle environmental impact. Clean tools with white spirit. Do not put residual paint down the kitchen sink or toilet or into a waste bin. Empty cans with paint residues should be handled the same way and disposed according to local Regulations. You should ask for advice for the local government section responsible for the collection and disposal of waste. Ask for advice from an authorized body for waste recovery. Wear protective gloves and goggles/ Do not eat, drink when handling the product. Wash wand with suitable cleaning products. Keep out of reach of children. Always read the can label before use.
For further information ask for the Safety Data Sheet of the product.

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Recommended application systems

Exterior metallic surfaces

APPLICATION INSTRUCTIONS

Thin with White Spirit up to 25% by volume and then stir the product well before use. Attention should be paid to the coverage of corners and holes and in general all the difficult points to be painted to avoid the ingress of humidity under the paint film. On vertical and difficult surfaces, it is recommended to apply more thin layers to achieve an excellent aesthetic result. Clean tools with White Spirit after use.

SURFACE PREPARATION

Surfaces to be painted should be dry and clean without rust, oils, etc. Any old and peeled paints should be cleaned and removed using sandpaper.

PRIMER

Use Minio according to the provided application instructions.

MINIO
2 COATS

FINAL COATING

For best results, apply Berling alkyd varnish.

ALKYD VARNISH
2 COATS

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